

should be placed between the Teflon tubing and the fiber strips so that the temperature can be monitored to prevent softening of the probe. The probe should be sheathed in stainless steel to provide in-stack rigidity. A series of bored-out stainless steel fittings placed at the front of the sheath will prevent moisture and particulate from entering between the probe and sheath. A 6.4-mm (¼-in.) Teflon elbow (bored out) should be attached to the inlet of the probe, and a 2.54 cm (1 in.) piece of Teflon tubing should be attached at the open end of the elbow to permit the opening of the probe to be turned away from the particulate stream; this will reduce the amount of particulate drawn into the sampling train. The probe is depicted in Figure 16A-2.

6.1.2 Probe Brush. Nylon bristle brush with handle inserted into a 3.2-mm (⅛-in.) Teflon tubing. The Teflon tubing should be long enough to pass the brush through the length of the probe.

6.1.3 Particulate Filter. 50-mm Teflon filter holder and a 1- to 2-µm porosity, Teflon filter (available through Savillex Corporation, 5325 Highway 101, Minnetonka, Minnesota 55343). The filter holder must be maintained in a hot box at a temperature sufficient to prevent moisture condensation. A temperature of 121 °C (250 °F) was found to be sufficient when testing a lime kiln under sub-freezing ambient conditions.

6.1.4 SO₂ Scrubber. Three 300-ml Teflon segmented impingers connected in series with flexible, thick-walled, Teflon tubing. (Impinger parts and tubing available through Savillex.) The first two impingers contain 100 ml of citrate buffer and the third impinger is initially dry. The tip of the tube inserted into the solution should be constricted to less than 3 mm (⅛-in.) ID and should be immersed to a depth of at least 5 cm (2 in.).

6.1.5 Combustion Tube. Quartz glass tubing with an expanded combustion chamber 2.54 cm (1 in.) in diameter and at least 30.5 cm (12 in.) long. The tube ends should have an outside diameter of 0.6 cm (¼ in.) and be at least 15.3 cm (6 in.) long. This length is necessary to maintain the quartz-glass connector near ambient temperature and thereby avoid leaks. Alternatively, the outlet may be constructed with a 90-degree glass elbow and socket that would fit directly onto the inlet of the first peroxide impinger.

6.1.6 Furnace. A furnace of sufficient size to enclose the combustion chamber of the combustion tube with a temperature regulator capable of maintaining the temperature at 800 ± 100 °C (1472 ± 180 °F). The furnace operating temperature should be checked with a thermocouple to ensure accuracy.

6.1.7 Peroxide Impingers, Stopcock Grease, Temperature Sensor, Drying Tube, Valve, Pump, and Barometer. Same as Method 6, Sections 6.1.1.2, 6.1.1.4, 6.1.1.5, 6.1.1.6,

6.1.1.7, 6.1.1.8, and 6.1.2, respectively, except that the midget bubbler of Method 6, Section 6.1.1.2 is not required.

6.1.8 Vacuum Gauge. At least 760 mm Hg (30 in. Hg) gauge.

6.1.9 Rate Meter. Rotameter, or equivalent, accurate to within 5 percent at the selected flow rate of approximately 2 liters/min (4.2 ft³/hr).

6.1.10 Volume Meter. Dry gas meter capable of measuring the sample volume under the sampling conditions of 2 liters/min (4.2 ft³/hr) with an accuracy of 2 percent.

6.2 Sample Recovery. Polyethylene Bottles, 250-ml (one per sample).

6.3 Sample Preparation and Analysis. Same as Method 6, Section 6.3, except a 10-ml buret with 0.05-ml graduations is required, and the spectrophotometer is not needed.

7.0 Reagents and Standards

NOTE: Unless otherwise indicated, all reagents must conform to the specifications established by the Committee on Analytical Reagents of the American Chemical Society. When such specifications are not available, the best available grade must be used.

7.1 Sample Collection. The following reagents are required for sample analysis:

7.1.1 Water. Same as in Method 6, Section 7.1.1.

7.1.2 Citrate Buffer. Dissolve 300 g of potassium citrate (or 284 g of sodium citrate) and 41 g of anhydrous citric acid in 1 liter of water (200 ml is needed per test). Adjust the pH to between 5.4 and 5.6 with potassium citrate or citric acid, as required.

7.1.3 Hydrogen Peroxide, 3 percent. Same as in Method 6, Section 7.1.3 (40 ml is needed per sample).

7.1.4 Recovery Check Gas. Hydrogen sulfide (100 ppmv or less) in nitrogen, stored in aluminum cylinders. Verify the concentration by Method 11 or by gas chromatography where the instrument is calibrated with an H₂S permeation tube as described below. For Method 11, the relative standard deviation should not exceed 5 percent on at least three 20-minute runs.

NOTE: Alternatively, hydrogen sulfide recovery gas generated from a permeation device gravimetrically calibrated and certified at some convenient operating temperature may be used. The permeation rate of the device must be such that at a dilution gas flow rate of 3 liters/min (6.4 ft³/hr), an H₂S concentration in the range of the stack gas or within 20 percent of the standard can be generated.

7.1.5 Combustion Gas. Gas containing less than 50 ppb reduced sulfur compounds and less than 10 ppmv total hydrocarbons. The gas may be generated from a clean-air system that purifies ambient air and consists of the following components: Diaphragm pump, silica gel drying tube, activated charcoal tube, and flow rate measuring device. Flow

from a compressed air cylinder is also acceptable.

7.2 Sample Recovery and Analysis. Same as Method 6, Sections 7.2.1 and 7.3, respectively.

8.0 Sample Collection, Preservation, Storage, and Transport

8.1 Preparation of Sampling Train.

8.1.1 For the SO₂ scrubber, measure 100 ml of citrate buffer into the first and second impingers; leave the third impinger empty. Immerse the impingers in an ice bath, and locate them as close as possible to the filter heat box. The connecting tubing should be free of loops. Maintain the probe and filter temperatures sufficiently high to prevent moisture condensation, and monitor with a suitable temperature sensor.

8.1.2 For the Method 6 part of the train, measure 20 ml of 3 percent hydrogen peroxide into the first and second midjet impingers. Leave the third midjet impinger empty, and place silica gel in the fourth midjet impinger. Alternatively, a silica gel drying tube may be used in place of the fourth impinger. Maintain the oxidation furnace at 800 ± 100 °C (1472 ± 180 °F). Place crushed ice and water around all impingers.

8.2 Citrate Scrubber Conditioning Procedure. Condition the citrate buffer scrubbing solution by pulling stack gas through the Teflon impingers and bypassing all other sampling train components. A purge rate of 2 liters/min for 10 minutes has been found to be sufficient to obtain equilibrium. After the citrate scrubber has been conditioned, assemble the sampling train, and conduct (optional) a leak-check as described in Method 6, Section 8.2.

8.3 Sample Collection. Same as in Method 6, Section 8.3, except the sampling rate is 2 liters/min (± 10 percent) for 1 or 3 hours. After the sample is collected, remove the probe from the stack, and conduct (mandatory) a post-test leak-check as described in Method 6, Section 8.2. The 15-minute purge of the train following collection should not be performed. After each 3-hour test run (or after three 1-hour samples), conduct one system performance check (see Section 8.5) to determine the reduced sulfur recovery efficiency through the sampling train. After this system performance check and before the next test run, rinse and brush the probe with water, replace the filter, and change the citrate scrubber (optional but recommended).

NOTE: In Method 16, a test run is composed of 16 individual analyses (injects) performed over a period of not less than 3 hours or more than 6 hours. For Method 16A to be consistent with Method 16, the following may be used to obtain a test run: (1) collect three 60-

minute samples or (2) collect one 3-hour sample. (Three test runs constitute a test.)

8.4 Sample Recovery. Disconnect the impingers. Quantitatively transfer the contents of the midjet impingers of the Method 6 part of the train into a leak-free polyethylene bottle for shipment. Rinse the three midjet impingers and the connecting tubes with water and add the washings to the same storage container. Mark the fluid level. Seal and identify the sample container.

8.5 System Performance Check.

8.5.1 A system performance check is done (1) to validate the sampling train components and procedure (prior to testing; optional) and (2) to validate a test run (after a run). Perform a check in the field prior to testing consisting of at least two samples (optional), and perform an additional check after each 3 hour run or after three 1-hour samples (mandatory).

8.5.2 The checks involve sampling a known concentration of H₂S and comparing the analyzed concentration with the known concentration. Mix the H₂S recovery check gas (Section 7.1.4) and combustion gas in a dilution system such as that shown in Figure 16A-3. Adjust the flow rates to generate an H₂S concentration in the range of the stack gas or within 20 percent of the applicable standard and an oxygen concentration greater than 1 percent at a total flow rate of at least 2.5 liters/min (5.3 ft³/hr). Use Equation 16A-3 to calculate the concentration of recovery gas generated. Calibrate the flow rate from both sources with a soap bubble flow meter so that the diluted concentration of H₂S can be accurately calculated.

8.5.3 Collect 30-minute samples, and analyze in the same manner as the emission samples. Collect the sample through the probe of the sampling train using a manifold or some other suitable device that will ensure extraction of a representative sample.

8.5.4 The recovery check must be performed in the field prior to replacing the SO₂ scrubber and particulate filter and before the probe is cleaned. Use Equation 16A-4 (see Section 12.5) to calculate the recovery efficiency. Report the recovery efficiency with the emission data; do not correct the emission data for the recovery efficiency. A sample recovery of 100 ± 20 percent must be obtained for the emission data to be valid. However, if the recovery efficiency is not in the 100 ± 20 percent range but the results do not affect the compliance or noncompliance status of the affected facility, the Administrator may decide to accept the results of the compliance test.

9.0 Quality Control

Section	Quality control measure	Effect
8.5	System performance check	Ensure validity of sampling train components and analytical procedure.
8.2, 10.0	Sampling equipment leak-check and calibration.	Ensure accurate measurement of stack gas flow rate, sample volume.
10.0	Barium standard solution standardization	Ensure precision of normality determination.
11.1	Replicate titrations	Ensure precision of titration determinations.
11.2	Audit sample analysis	Evaluate analyst's technique and standards preparation.

10.0 Calibration

Same as Method 6, Section 10.0.

11.0 Analytical Procedure

11.1 Sample Loss Check and Sample Analysis. Same as Method 6, Sections 11.1 and 11.2, respectively, with the following exception: for 1-hour sampling, take a 40-ml aliquot, add 160 ml of 100 percent isopropanol and four drops of thorin.

11.2 Audit Sample Analysis. Same as Method 6, Section 11.3.

12.0 Data Analysis and Calculations

In the calculations, at least one extra decimal figure should be retained beyond that of the acquired data. Figures should be rounded off after final calculations.

12.1 Nomenclature.

C_{TRS} = Concentration of TRS as SO_2 , dry basis corrected to standard conditions, ppmv.

$C_{\text{RG(act)}}$ = Actual concentration of recovery check gas (after dilution), ppm.

$C_{\text{RG(m)}}$ = Measured concentration of recovery check gas generated, ppm.

$C_{\text{H}_2\text{S}}$ = Verified concentration of H_2S recovery gas.

N = Normality of barium perchlorate titrant, milliequivalents/ml.

P_{bar} = Barometric pressure at exit orifice of the dry gas meter, mm Hg (in. Hg).

P_{std} = Standard absolute pressure, 760 mm Hg (29.92 in. Hg).

$Q_{\text{H}_2\text{S}}$ = Calibrated flow rate of H_2S recovery gas, liters/min.

Q_{CG} = Calibrated flow rate of combustion gas, liters/min.

R = Recovery efficiency for the system performance check, percent.

T_{m} = Average dry gas meter absolute temperature, $^{\circ}\text{K}$ ($^{\circ}\text{R}$).

T_{std} = Standard absolute temperature, 293 $^{\circ}\text{K}$ (528 $^{\circ}\text{R}$).

V_{a} = Volume of sample aliquot titrated, ml.

V_{m} = Dry gas volume as measured by the dry gas meter, liters (dcf).

$V_{\text{m(std)}}$ = Dry gas volume measured by the dry gas meter, corrected to standard conditions, liters (dscf).

V_{soln} = Total volume of solution in which the sulfur dioxide sample is contained, 100 ml.

V_{t} = Volume of barium perchlorate titrant used for the sample, ml (average of replicate titrations).

V_{tb} = Volume of barium perchlorate titrant used for the blank, ml.

Y = Dry gas meter calibration factor.

32.03 = Equivalent weight of sulfur dioxide, mg/meq.

12.2 Dry Sample Gas Volume, Corrected to Standard Conditions.

$$V_{\text{m(std)}} = V_{\text{m}} Y \frac{T_{\text{std}} P_{\text{bar}}}{T_{\text{m}} P_{\text{std}}} \quad \text{Eq. 16A-1}$$

$$= K_1 Y \frac{V_{\text{m}} P_{\text{bar}}}{T_{\text{m}}}$$

Where:

K_1 = 0.3855 $^{\circ}\text{K/mm Hg}$ for metric units,
= 17.65 $^{\circ}\text{R/in. Hg}$ for English units.

12.3 Concentration of TRS as ppm SO_2 .

$$C_{\text{TRS}} = K_2 N \frac{(V_{\text{t}} - V_{\text{tb}})(V_{\text{soln}}/V_{\text{a}})}{V_{\text{m(std)}}} \quad \text{Eq. 16A-2}$$

Where:

$$K_2 = 32.03 \frac{\text{mg}}{\text{meq}} \frac{24.05\text{L}}{\text{mole}} \frac{1 \text{ mole}}{64.06\text{g}} \frac{1\text{g}}{10^3 \text{mg}} \frac{10^3 \text{mL}}{\text{L}} \frac{10^3 \mu\text{L}}{\text{mL}}$$

$$= \frac{12025 \mu\text{L}}{\text{meq}}$$